

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 26374
 Estimate Number : 10804
 P.O. Number :
 This Issue : 3/24/2006 S.O. No. :
 Prsh't Rev. : NC
 First Issue : 11 Type :
 Previous Run : 00015

Drawing Name : D2571/D2572/D2573/D2574
 Part Number : Z_CUSTOM
 Drawing Number : RTN465
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 3/31/2006

Qty: 1 Um: Each

Written By : SEE ABOVE ISSUE & DATE
 Checked & Approved By :
 Comment :

Additional Product

Job Number:



Seq. #:	Machine Or Operation	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT RTN 465	
2.0	POWDER COATING	POWDER COATING
	Comment: POWDER COATING	
	STRIP POWDER COAT OFF SADDLES:	
	2 X D2571 B23801 / B24125	
	2 X D2572 B23801 / B24125	
	2 X D2573 B24126 / B23509	
	2 X D2574 B24126 / B23802	
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	2 X B23801 (D2571 / D2572)
	CHAMFER SADDLES BY HAND TO NEW REV. E	2 X B24126 (D2573 / D2574)
	ON ABOVE SADDLES	2 X B23802 (D2573 / D2574)
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	
5.0	POWDER COATING	POWDER COATING
	Comment: POWDER COATING	
	TOUCH UP SADDLES WITH ALODINE	
	POWDER COAT WHITE AS PER	
	QSI 005 (REF. 4.3.5.1)	

